

TECHNICAL DATA SHEET

FORTIS AD225

Contact Adhesive

DESCRIPTION FORTIS AD225 is a premium fast drying solvent based cross linkable contact adhesive.

USE It is predominantly for use in bonding difficult substrates such as plastics, metals and porous substrates. Prior to application test glue on substrate.

FEATURES Excellent adhesion.

SURFACE

PREPARATION Make sure that surface is clean, dry and free of wax, oil. For plastics abrad well with a 60-80 grit paper. Ensure surface is fully matt after abrasion

APPLICATION Can be brush applied. For high strength bonding it is recommended the crosslinking additive be used at maximum 40 ml to the litre of adhesive. Simple add an mix with a stirrer prior to application

TECHNICAL DATA:

Application Temperature	>10°C
Solids	>40%
Open time	Typically less than 5 minutes
Clean Up	Wet: Solvent Dry: Mechanically
Service Temperature	0°C - 80°C
Shelf Life	12 months unopened, stored in cool, dry conditions

SAFETY DATA

Please refer to Fortis Safety Data Sheet for Fortis AD225. Fortis AD225 is safe if good working practices and proper application equipment is used. Good industrial hygiene should be observed at all times - impervious gloves should be worn

Disclaimer

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